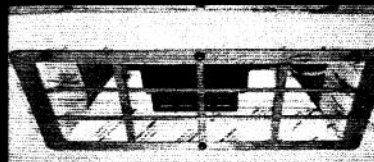


# POLYKEN & PATCO - Aerospace Tapes

Polyken & Patco's commitment to the aerospace industry has resulted in a specialty line of industrial tapes tailored to both the OEM and aircraft maintenance markets.

Approvals by Boeing, Airbus, McDonnell Douglas, Lockheed, Gulfstream, and many major airlines positions the Polyken and Patco brands firmly as leaders in the marketplace.



Polyken 296FR cargo tape used on fire suppression system



345 Speed tape for engine protection



Example of seat track corrosion



Floor panel replacement

**AEROTAPE**  
407-426-9175  
www.aerotape.com



## Aviation, Military, & Regulatory Agency Specifications for Covalence Adhesive Tapes

SPECIFICATION NO.	SPECIFIER	PRODUCT NO.	DESCRIPTION / USES
AIMS 10-05-004A	Airbus	Patco D9100	Aerospace moisture barrier film
AIMS 10-05-004A	Airbus	Patco D9100SW	Aerospace moisture barrier film
ASTM - ASTM D-2301	ASTM	Patco 110	Heavy duty electrical tape
ASTM D-5486	Federal	Polyken 231	Waterproof packaging tape
BMS5-133D	Boeing	Polyken 108	Aerospace carpet bonding
BMS5-146	Boeing	Polyken 296FR	Aerospace cargo panel seam tape
BMS8-346A	Boeing	Patco D9100	Aerospace moisture barrier film
BMS8-346A	Boeing	Patco D9100SW	Aerospace moisture barrier film
CID AA1689B	CID	Patco 150	PVC color coding tape
CSA 22.2	Military	Patco 110	Heavy duty electrical tape
D-6-8099	Boeing	225FR	Aerospace cargo & duct seam tape
DMS 1971-F	McDonnell	Polyken 108	Aerospace carpet bonding
DMS 1986D	McDonnell	225FR	Aerospace cargo & duct seam tape
EU 76/769/EEC	EU	Polyken 296FR	Aerospace cargo & duct seam tape
FAR 25.853A	FAA	Polyken 290FR	Aerospace cargo panel seam tape
FAR 25.853A	FAA	Polyken 294FR	Aerospace cargo panel seam tape
FAR 25.853A	FAA	Polyken 297FR	Aerospace cargo panel seam tape
FAR 25.853A	FAA	Polyken 296FR	Aerospace cargo panel seam tape
FAR 25.853A	FAA	Polyken 108	Aerospace carpet bonding
FAR 25.853A	FAA	Polyken 225	Aerospace cargo & duct seam tape
FAR 25.853A	FAA	Polyken 345	Foil tape for aircraft paint stripping
FAR 25.853A	FAA	Polyken 347	Foil tape for aircraft paint stripping
FAR 25.853A	FAA	Patco 1800	Aerospace moisture barrier film
FAR 25.855D	FAA	Polyken 290FR	Aerospace cargo panel seam tape
FAR 25.855D	FAA	Polyken 294FR	Aerospace cargo panel seam tape
FAR 25.855D	FAA	Polyken 297FR	Aerospace cargo panel seam tape
FAR 25.855D	FAA	Polyken 296FR	Aerospace cargo panel seam tape
FAR 25.855D	FAA	Polyken 108	Aerospace carpet bonding
HH-I-595C	UL	Patco 17+	All weather electrical tape
LCP-86-1226-A	Lockheed	225FR	Aerospace cargo & duct seam tape
L-T-80B	Military	Polyken 345	Foil tape for aircraft paint stripping
MIL-I-24391C	Military	Patco 85+	PVC Cold weather electrical tape
MIL-I-7798A	Military	Patco 110	Heavy duty electrical tape
PPP-T-60D	Federal	Polyken 231	Waterproof packaging tape
PPP-T-60E	Federal	Polyken 231	Waterproof packaging tape
PPP-T-60E	Federal	Patco 150	PVC color coding tape
PPP-T-66E	Federal	Patco 150	PVC color coding tape
UL-510	UL	Patco 110	Heavy duty electrical tape
UL-510	UL	Patco 17+	All weather electrical tape
UL-510	UL	Covalence 707	Colored electrical tape
UL-510	UL	Covalence 777	Economy grade electrical tape
UL-510	UL	Polyken 821	Polyethylene electrical tape
UL-510	UL	Polyken 823	Polyethylene electrical tape

## POLYKEN & PATCO Cross Reference Guide

Tape	Covalence	3M	Permacel	Intertape	Shurtape	ATP	Scapa	Mask-Of
Carpet	108		P-55				3401, 3405	
Vinyl	150	471,	P-33 or P-34		VP-410	CVT-636P		
Fineline	179	471, 4737						
Duct	231	390	P-672		PC-625			
Cargo Pit Tape	297	3675	P-621					
Foil	345	363	P-10			GC-SA7		
Foil	345	425	P-11			AF-30SW	T3612	
Foil	347	427	P-11L			AF-30A		
Masking	610	200						
Masking	651	231	P-771, P-786	PG-21A	CP-723			
Masking	651	232	P-787	PG-21A	CP-99			
Masking	651	233	P-787	PG-21A	CP-723			
Masking	651	234	P-705	PG-21A	CP-99			
Fineline	1776	471, 213, 218						
Fineline	3305	213, 218						
Preservation	5410	481, 4811					134	
Cargo / Duct	225FR				PC-21F		T3601	
Protective	2730A	346						Protex 10
Cargo Pit Tape	290FR						T3605	
Cargo Pit Tape	294FR	367FR	P-621				T3601	
Cargo Pit Tape	296FR	398FR	P-626					
Masking	451, 118A	2090		PT-14	CP-27			
Polyethylene	502A, 503A, 503R	480, 483			VP-555			
Polyester/silicone	781, 784, 787	8951					573, 572	
PVC Moisture Barrier	1800		P-306L					
PU Moisture barrier	9425							
PU Moisture barrier	9450	8693						
PU Moisture barrier	D9200, D9180	8663, 8671, 8693						
Leading Edge tape	8300	8671, 8663, 8674					P2604	
Polyurethane	8450	8544					P2604	
PU Moisture barrier	D9100	8562, 8694, 8672						
PU Protective	8150	8561						
Wiring Harness	342C	365, 3650	P-21			GC-RB7		
PEEK-3.7 MIL	P200							